

# SHC 101-00

H.I. MASTIC

# БНС 101-00

## MAIN APPLICATION

- ♦ Breathing mastic (Weatherite mastic)
- ◇ Outdoor installation
- ◇ Flexible and durable surface after drying
- $\diamond$  Excellent resistance to acids, alkalies, rain and snow

#### SHC 101-00 is an asphalt emulsion type mastic for hot insulation.

#### COLOR Black

#### **APPLICATION TOOL** Trowel, Rubber glove

#### AVERAGE WEIGHT / LITER (ASTM D 1475) 1.17 ± 0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

50%  $\pm$ 2.4 by volume 52%  $\pm$ 2.4 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 6.88 kg/m<sup>2</sup> Wet Film Thickness: 6.3 mm Dry Film Thickness: 3.0 mm

DRYING TIME (25°C 50%RH) (ASTM D 1640) Set To Touch: 12 hours

Dry Through: 36 hours

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)

-29°C ~ 94°C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 1.00 perms @ 3.0mm DFT

WET FLAMMABILITY (ASTM D3278) Flash Point : 93°C

VOCs (US EPA Method 24) 3.10 g/L

#### REMARKS

Store and apply between 4°C and 38°C.
No contain asbestos, lead, mercury or mercury compounds.
Protect from freezing until dry.
Not recommended for indoor use.

SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



# SHC 102-00

C.I. MASTIC

# БНС 102-00

## MAIN APPLICATION

- $\diamondsuit$  Asphalt based vapor barrier
- ◇ Flexible, durable, high solid
- ◇ For low temperature insulation
- Control Con

#### SHC 102-00 is an asphalt based and non-breathing type mastic for cold insulation.

#### COLOR Black

APPLICATION TOOL Trowel

#### AVERAGE WEIGHT / LITER (ASTM D 1475) 1.35 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

69% ±3.2 by volume 79% ±6.2 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 5.7 kg/m<sup>2</sup> Wet Film Thickness: 4.2 mm Dry Film Thickness: 3.0 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 6~7 hours Dry Through: 7~10 days

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)

-46°C ~ 104°C

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.08 perms @ 3.0mm DFT

### WET FLAMMABILITY (ASTM D 3278)

Flash Point : 43℃

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Do not use for food storage applications where odor might affect flavors and tastes.

Do not apply on polystyrene foam.

Always test plastic materials for compatibility when using solvent base product.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# **SHC 102-01** F.R. C.I. MASTIC



## MAIN APPLICATION

- ◇ Vapor barrier mastic
- Fire retardant mastic
- $\diamondsuit$  For low temperature insulation

#### SHC 102-01 is a fire-retarded asphalt based mastic for cold insulation.

**COLOR** Black

#### APPLICATION TOOL Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.15 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369) 69% ±3.2 by volume

 $80\% \pm 3.8$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 4.9 kg/m<sup>2</sup> Wet Film Thickness: 4.3 mm Dry Film Thickness: 3.0 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640) Set To Touch: 6~8 hours

Dry Through: 6 days

#### SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface) $-40^{\circ}C \sim 93^{\circ}C$

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.02 perms @ 3.0mm DFT

#### WET FLAMMABILITY (ASTM D 3278) Flash Point : 60℃

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A

Flame Spread: 25 Smoke Developed: 250

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.. Do not apply on polystyrene foam.

Always test plastic materials for compatibility when using solvent base product.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 103-00 VINYL MASTIC

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## MAIN APPLICATION

- $\diamond$  Polyvinyl emulsion mastic
- $\diamond$  Excellent resistance to acid and alkaline
- ♦ Water proof with excellent durability

#### SHC 103-00 is a polyvinyl emulsion type mastic for most thermal insulations.

**COLOR** Light Gray

APPLICATION TOOL Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.38 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 39% ±1.8 by volume 56% ±2.6 by weight

COVERAGE RANGE (SHTM 13) (Subject to type of surface and nature of material being coated) 11.6 kg/m<sup>2</sup> Wet Film Thickness: 8.4 mm Dry Film Thickness: 3.2 mm

DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 4~5 hours Dry Through: 24~36 hours

SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29°C ~ 91°C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.3 perms @ 3.0mm DFT

**WET FLAMMABILITY** No Flash Point in wet state

VOCs (US EPA Method 24) 1.28 g/L

**REMARKS** Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 103-03 A.R. COMPOUND

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## MAIN APPLICATION

- ♦ Elastomeric polymer based vapor barrier
- ♦ Water resistance
- ♦ Strong resistance to heat and chemical shock
- ◇ Flexible
- Ideal finishing compound for petrochemical and refinery.

SHC 103-03 is an elastomeric polymer, rubber, ceramic based vapor barrier and waterproof finishing coat for most cold insulations.

#### **COLOR** White

**APPLICATION TOOL** Trowel, Rubber Glove, Airless Spray

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.36 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 58% ±2.7 by volume 69% ±3.2 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface) 5.2 kg/m<sup>2</sup> Wet Film Thickness: 3.8 mm Dry Film Thickness: 2.3 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 3~4 hours Dry Through: 24~30 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29°C ~ 120°C WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.3 perms @ 2.3mm DFT

**WET FLAMMABILITY** No Flash Point in wet state

#### VOCs (US EPA Method 24) 8.55 g/L

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

Do not use this compound where water exists.

Do not apply if rain is expected within 24 hours.

Always test foil and paper facing for acceptable adhesion before using.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# PIPF SHC 103-16

#### Insulation

## MAIN APPI ICATION

WB ANTI-ABRASION COATING

- ♦ Strong adhesion strength
- ♦ Suitable for cryogenic, high, low and dual temperature
- ♦ Fire resistive
- Or High solid coating to reduce abrasion of insulation coming from vibration of facilities and temperature change

#### SHC 103-16 is a anti abrasion coating for inner surface of Cellular glass.

COLOR White

#### APPLICATION TOOL Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.58 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 51% ±2.4 by volume 69% ±3.2 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface) 0.7 kg/m<sup>2</sup> Wet Film Thickness: 0.42 mm Dry Film Thickness: 0.21 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 45~90 minutes Dry Through: 2~3 hours

#### **SERVICE TEMPERATURE LIMITS (SHTM 08)**

(Temperature at coated surface) -196°C ~ 120°C

#### WET FLAMMABILITY

No Flash Point in wet state => Flash point over 100°C

#### **SURFACE BURNING CHARACTERISTICS (ASTM E 84)**

Class 1 or A Flame Spread: 10 Smoke Developed: 10

VOCs (US EPA Method 24) 2.33 g/L

#### REMARKS

Store and apply between 4℃ and 38℃. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

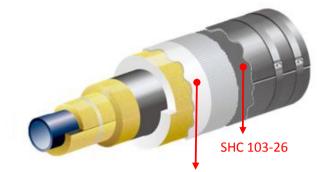
SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 103-25/26

## WB WEATHER BARRIER ACRYL MASTIC



## MAIN APPLICATION

- Weather barrier mastic for most thermal insulation including polystyrene foam
- Excellent flexiblity after dry
- ♦ Durable, fire-resistive and smooth finishing materials
- $\diamond$  Both indoor and outdoor application

#### SHC 103-25

SHC 103-25/26 is an acryl based weather barrier mastic.

#### **COLOR** 103-25 : White

103-26 : Light Aluminum Grey

**APPLICATION TOOL** Trowel, Glove

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.34 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 56% ±2.6 by volume 66% ±3.1 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 3.1 kg/m<sup>a</sup> Wet Film Thickness: 2.3 mm Dry Film Thickness: 1.3 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 2 hours Dry Through: 16 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29℃ ~ 82℃

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 1.0 perms @1.6mm DFT

**WET FLAMMABILITY** No Flash Point in wet state

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 5 Smoke Developed: 0

VOCs (US EPA Method 24) 3.71 g/L

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry. Do not apply if rain is expeced in 16 hours. Always test foil and paper facings for acceptable adhesion before using.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



## WB WEATHER BARRIER MASTIC



## MAIN APPLICATION

- ◇ Excellent weather barrier
- $\diamondsuit$  Outdoors and indoors application
- For most thermal insulations including polystyrene foam

#### SHC 103-35 is a high solid water-based weather barrier mastic for all kinds of insulations.

**COLOR** White

#### **APPLICATION TOOL** Trowel, Glove

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.34 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369) 64% ±3.0 by volume

 $74\% \pm 3.5$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 3.4 kg/m<sup>2</sup> Wet Film Thickness: 2.5 mm Dry Film Thickness: 1.6 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640) Set to touch: 3 hours Dry through: 16 hours

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface) -29°C ~ 93°C WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 3.0 perms @ 1.6mm DFT

**WET FLAMMABILITY** No Flash Point in wet state

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 20

Smoke Developed: 25 ~ 50

VOCs (US EPA Method 24) 1.10 g/L

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry. Do not apply if rain is expeced in 16 hours. Always test foil and paper facings for acceptable adhesion before using.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# СПОРТИСКИ С БНС 103-36

## MAIN APPLICATION

 Protective finish for insulation on duct and chilled water pipe

LAGGING ADHESIVE COATING

- $\diamond$  Lagging adhesive for duct system
- Compatibility with polystyrene, mineral wool and polyurethane foam

#### SHC 103-36 is a white, fire resistive, tough indoor coating for thermal insulation.

**COLOR** White

#### **APPLICATION TOOL** Brush, Spray

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.25 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

40% ±1.9 by volume 51% ±2.4 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 1.3 kg/m<sup>2</sup> Wet Film Thickness: 1.0 mm Dry Film Thickness: 0.4 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640) Set To Touch: 2 hours

Dry Through: 15 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface)  $-18^{\circ}$ C ~ 82^{\circ}C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 1.3 perms @ 0.8mm DFT

#### **WET FLAMMABILITY** No Flash Point in wet state

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 10

Smoke Developed: 5

#### VOCs (US EPA Method 24) 6.67 g/L

#### REMARKS

Store and apply between  $4\,^\circ\!\!{\rm C}$  and  $38\,^\circ\!\!{\rm C}$  . No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

#### Sam Hwa Chemicals Co., Ltd.



## WB WEATHER BARRIER NF MASTIC



## MAIN APPLICATION

- Weather barrier mastic for most thermal insulation including polystyrene foam
- Excellent flexiblity after dry
- Durable, fire-resistive and smooth finishing materials
- ◇ Both indoor and outdoor application

#### SHC 103-50 is a fiberated water based breather mastic.

#### **COLOR** Bright White

#### **APPLICATION CONSISTENCY** Trowel, Glove, Brush or Airless Spray

AVERAGE WEIGHT / LITER (ASTM D-1475) 1.34 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D-2697) 52% ±2.4 by volume 62% ±3.1 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) Wet Film Thickness: 1.6  $\sim$  2.4 mm Dry Film Thickness: 1.0  $\sim$  1.5 mm

#### DRYING TIME (23°C 50% RH) (ASTM D 1640)

Set to Touch: 2 hours Dry Through: 24 hours WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 1.8 perms @ 1.6mm DFT

#### SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface) -29°C to 82°C

WET FLAMMABILITY (ASTM D-3278)

No flash to boiling, over 96°C

VOCs (US EPA Method 24) 4.30 g/L

#### SURFACE BURNING CHARACTERISTICS (ASTM E-84)

Class 1 or A Flame Spread: 5 Smoke Developed: 0

#### REMARKS

using.

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry. Do not apply if rain is expeced in 24 hours. Always test foil and paper facings for acceptable adhesion before

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



## WB VAPOR BARRIER COATING



### MAIN APPLICATION

- Water based vapor barrier for cold insulation system
- Fire resistive and flexible vapor barrier
- ♦ High solid finish
- Ocompatibility with polystyrene foam
- Very low vapor permeance
- $\diamond$  Indoor and outdoor use
- Good for high humidity environment

#### SHC 103-80 is a water based vapor barrier finish for most types of thermal insulation.

#### **COLOR** White

**APPLICATION TOOL** Brush, Spray

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.38 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

58% ±2.7 by volume 70% ±3.3 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 2.2 kg/m<sup>2</sup> Wet Film Thickness: 1.6 mm Dry Film Thickness: 0.93 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 4 hours Dry Through: 24 hours

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)  $-29^{\circ} \subset 82^{\circ} \subset$  WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.013 perms @ 1.09mm DFT

#### **WET FLAMMABILITY** No Flash Point in wet state

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 5 Smoke Developed: 25

#### VOCs (US EPA Method 24) 7.35 g/L

#### REMARKS

Store and apply between 4  $^\circ C$  and 38  $^\circ C$ . No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 103-90/91

WB VAPOR BARRIER MASTIC

# SHC 103-90

### MAIN APPLICATION

- Water based vapor barrier for cold insulation system
- Used over concrete, finishing cement and any kind of metals
- ◇ Non-flammble in wet
- ♦ Compatible with polystyrene foam
- ♦ Suitable for indoor and outdoor use

#### SHC 103-90 is a fire resistive, flexible vapor barrier for most types of thermal insulation.

#### **COLOR** 103-90 : White 103-91 : Gray

APPLICATION TOOL Trowel, Glove

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.38 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 59% ±2.8 by volume 71% ±3.3 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 3.3 kg/m<sup>2</sup> Wet Film Thickness: 2.4 mm Dry Film Thickness: 1.4 mm

DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 4 hours Dry Through: 24 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29°C ~ 82°C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.013 perms @ 1.09mm DFT

**WET FLAMMABILITY** No Flash Point in wet state

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 5.3 Smoke Developed: 25.1

**VOCs (US EPA Method 24)** 4.49 g/L

#### REMARKS

Store and apply between  $4\,^\circ\!\mathrm{C}$  and  $38\,^\circ\!\mathrm{C}$ . No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



## **SHC 104-30** F.R. MASTIC

# SHC 104-30

## MAIN APPLICATION

Fire and chemical resistive vapor barrier
 Durability and flexiblity at low temperature

SHC 104-30 is a non-asphaltic, high solid mastic for excellent protection of metals and thermal insulations for outdoor use.

#### COLOR Dark Brown

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.13 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

42% ±2.0 by volume 55% ±2.6 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 5.1 kg/m<sup>2</sup> Wet Film Thickness: 4.5 mm Dry Film Thickness: 2.1 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 8 hours Dry Through: 36 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -40°C ~ 93°C

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.07 perms @ 1.3mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point : 46℃

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials for compatibility when using a solvent base product.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 104-38/39

# SHC 104-38

## MAIN APPLICATION

PRIMARY II MASTIC

- ◇ Ideal finish for cold insulation including cellular glass, PIR
- ◇ Tough, flexible, fire resistant elastomeric finish
- ◇ Excellent vapor barrier
- Outdoor use with good color retention, chemical and UV resistance

#### SHC 104-38/39 is a chlorosulfonated polyethylene(CSPE) rubber based mastic.

#### COLOR

104-38 : White 104-39 : Gray

**APPLICATION TOOL** Trowel, Rubber glove

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.08 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369) 30% ±1.4 by volume

 $50\% \pm 2.0$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 2.9 kg/m<sup>2</sup> Wet Film Thickness: 2.67 mm Dry Film Thickness: 0.80 mm

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 3 hours Dry Through: 48 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -40°C  $\sim 121^\circ\!C$ 

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.02 perms @ 1.2mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point : 43℃

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 20 Smoke Developed: 30

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials for compatibility when using a solvent base product.

\* Chlorosulfonated polyethylene rubber is also known as Hypalon, a trademark of Dupont Performance Elastomers, which is no longer produced by Dupont.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 104-56/59

# SHC 104-56

## MAIN APPLICATION

PRIMARY II COATING

- ◇ Ideal finish for cold insulation including cellular glass, PIR
- ◇ Tough, flexible, fire resistant elastomeric finish
- ◇ Excellent vapor barrier
- Outdoor use with good color retention, chemical and UV resistance

#### SHC 104-56/59 is a chlorosulfonated polyethylene(CSPE) rubber based coating.

#### COLOR

104-56 : White 104-59 : Gray

**APPLICATION TOOL** Airless spray, Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.09 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369) 30% ±1.4 by volume

 $30\% \pm 1.4$  by volume  $43\% \pm 2.0$  by weight

#### COVERAGE RANGE (SHTM 13)

(Subject to type of surface and nature of material being coated) 2.9 kg/m<sup>2</sup> Wet Film Thickness: 2.67 mm Dry Film Thickness: 0.80 mm

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 3 hours Dry Through: 48 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -40°C  $\sim 121^\circ\!C$ 

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.02 perms @ 1.2mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point :  $43^{\circ}$ C

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 20 Smoke Developed: 30

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials for compatibility when using a solvent base product.

\* Chlorosulfonated polyethylene rubber is also known as Hypalon, a trademark of Dupont Performance Elastomers, which is no longer produced by Dupont.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 104-75

F.R. ALUMINUM MASTIC



## MAIN APPLICATION

- ◇ Fire-resistive vapor barrier
- Outstanding weather-resistant
- Excellent resistance to acids, alkalis and aliphatic solvents

SHC 104-75 is a weather proof vapor barrier designed to protect insulation systems applied to equipment operating below ambient temperatures.

#### **COLOR** Aluminum

**APPLICATION TOOL** Trowel, Glove

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.23 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

39% ±1.8 by volume 57% ±2.7 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 4.2 kg/m<sup>2</sup> Wet Film Thickness: 3.42 mm Dry Film Thickness: 1.23 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 4 hours Dry Through: 72 hours

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)

-40°C ~ 80°C

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.02 perms @ 1.23mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point : 42℃

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 20 Smoke Developed: 40

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials for compatibility when using a solvent base product.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 104-90/91

# SHC 104-90

## MAIN APPLICATION

PRIMARY MASTIC

- ◇ Ideal finish for cold insulation including cellular glass, PIR
- ◇ Tough, flexible, fire resistant elastomeric finish
- ◇ Excellent vapor barrier
- Outdoor use with good color retention, chemical and UV resistance

#### SHC 104-90/91 is a chlorosulfonated polyethylene(CSPE) rubber based mastic.

#### **COLOR**

104-90 : White 104-91 : Gray

#### **APPLICATION TOOL** Trowel, Rubber glove

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.23 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

42%  $\pm$ 2.0 by volume 60%  $\pm$ 2.8 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 3.6 kg/m<sup>2</sup> Wet Film Thickness: 2.86 mm Dry Film Thickness: 1.20 mm

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 4 hours Dry Through: 36 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -46°C  $\sim 104^\circ\!C$ 

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.024 perms @ 1.3mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point : 43℃

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 10 Smoke Developed: 15

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic material for compatibility when using a solvent base product.

\* Chlorosulfonated polyethylene rubber is also known as Hypalon, a trademark of Dupont Performance Elastomers, which is no longer produced by Dupont.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 104-95/96

# SHC 104-95

## MAIN APPLICATION

PRIMARY COATING

- ◇ Ideal finish for cold insulation including cellular glass, PIR
- ◇ Tough, flexible, fire resistant elastomeric finish
- ◇ Excellent vapor barrier
- Outdoor use with good color retention, chemical and UV resistance

#### SHC 104-95/96 is a chlorosulfonated polyethylene(CSPE) rubber based coating.

#### COLOR 104-95 : White

104-95 : White 104-96 : Gray

#### APPLICATION TOOL

Airless spray, Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.18 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

33%  $\pm$ 1.6 by volume 46%  $\pm$ 2.2 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 2.8 kg/m<sup>2</sup> Wet Film Thickness: 2.42 mm Dry Film Thickness: 0.80 mm

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 3 hours Dry Through: 48 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -46°C  $\sim 104^\circ\!C$ 

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.025 perms @ 1.3mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point : 43℃

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 10 Smoke Developed: 15

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic material for compatibility when using a solvent base product.

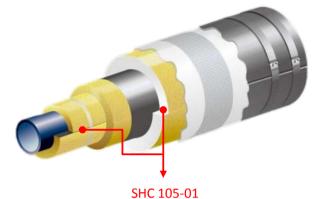
\* Chlorosulfonated polyethylene rubber is also known as Hypalon, a trademark of Dupont Performance Elastomers, which is no longer produced by Dupont.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



L.T. JOINT SEALANT



## MAIN APPLICATION

Elastomer based vapor barrier sealant in the joints of insulation to prevent the vapor migration into the cold insulation system

 $\diamond$  Single component

#### SHC 105-01 is a one component butyl based joint sealant for cold and cryogenic insulation.

#### **COLOR** Off-White

#### **APPLICATION TOOL** Trowel, Putty Knife

#### AVERAGE WEIGHT / LITER (ASTM D1475) 1.50 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D2369)

84% ±3.9 by volume 90% ±4.2 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being sealed) 5.0 kg/m<sup>2</sup> Wet Film Thickness: 3.2 mm Dry Film Thickness: 2.62 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 2~4 hours Essentially non-drying

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)

-196°C ~ 93°C

#### WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.02 perms @2.62mm DFT

### WET FLAMMABILITY (ASTM D3278)

Flash Point : 44℃

#### REMARKS

Store and apply between 4°C and 38°C.

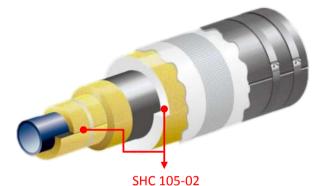
No contain asbestos, lead, mercury or mercury compounds. Do not apply over greasy, oily, damp or frosty surface. Always test plastic material for compatibility when using a solvent base product.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 105-02 D.T. JOINT SEALANT



## MAIN APPLICATION

◇ Dual temperature joint sealant

◇ Compatible with polystyrene foam

SHC 105-02 is a plant oil based flexible joint sealant for thermal insulation.

#### COLOR

Gray

APPLICATION TOOL Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.69 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 93% ±4.4 by volume 96% ±4.5 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being sealed) 5.5 kg/m<sup>2</sup> Wet Film Thickness: 3.26 mm Dry Film Thickness: 3.00 mm

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 24 hours Essentially non-drying

**SERVICE TEMPERATURE LIMITS (SHTM 08)** (Temperature at coated surface)

(Temperature at coated s -70°C ~ 153°C WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.06 perms @3.2mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point :  $61^{\circ}$ C

#### REMARKS

Store and apply between 4°C and 38°C.
No contain asbestos, lead, mercury or mercury compounds.
Do not apply over greasy, oily, damp or frosty surfaces.

Do not use under solvent-based elastomer mastics or coatings.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



METAL SEALANT

# ороникание и страникание и

## MAIN APPLICATION

- $\diamondsuit$  Metal sealant for SUS & aluminum jacketing
- $\diamond$  Flexible elastomeric sealant
- $\diamond$  Multi-purpose high temperature sealant

#### SHC 105-03 is a butyl based elastomer for all types of thermal insulation.

#### **COLOR** Aluminum

**APPLICATION TOOL** 105-03 : Trowel, Caulking gun

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.10 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 58% ±2.7 by volume 65% ±3.0 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being sealed) Trowel : 5.7 kg/m<sup>4</sup> Wet Film Thickness: 5.17 mm Dry Film Thickness: 3.0 mm caulking gun : 9m/tube @6.4mm Bead

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 1 hour Permanently non-drying

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)

-40°C ~ 121°C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.015 perms @3.2mm DFT

WET FLAMMABILITY (ASTM D 3278) Flash Point : 41℃

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 25 Smoke Developed: 250

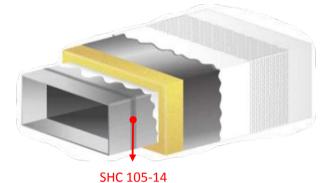
#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD



DUCT FAST SEALANT



## MAIN APPLICATION

- ◇ Fire resistive duct sealant
- Sealing joints, seams, and pin holes on metal air ducts
- Fast setting sealant

#### SHC 105-14 is a fast-setting elastomeric compound as a sealant for air conditioning ducts.

#### **COLOR** Gray

#### APPLICATION TOOL

Brush, Caulking Gun, Power Extrusion

AVERAGE WEIGHT/ LITER (ASTM D 1475) 1.1 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

43% ±2.0 by volume 63% ±3.0 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being sealed) 1.3 kg/m<sup>2</sup> Wet Film Thickness: 1.2 mm Dry Film Thickness: 0.5 mm

#### DRYING TIME (25°C 50%RH) (ASTM D 1640)

Set To Touch: 2 hours Dry through: 36 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -23℃ ~ 93℃

### WET FLAMMABILITY (ASTM D 3278)

Flash Point: -7°C

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 15 Smoke Developed: 0

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials for compatibility when using a solvent

Always test plastic materials for compatibility when using a solvent based product.

Systems may be pressure-tested 36 hours after application, above 60°F (16°C).

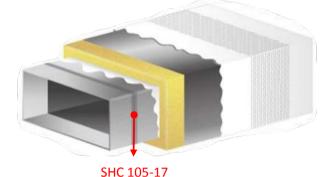
Make certain this product is completely dry and the area is free from solvent odor if food is involved.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



## WB FIBERATED DUCT SEALANT



## MAIN APPLICATION

- $\diamond$  Fire resistive, water based duct sealant
- $\diamond$  UV resistant, fibrated sealant
- $\diamondsuit$  Tough dry film
- $\diamond$  Sealing joints, seams, and pin holes on metal air ducts

#### SHC 105-17 is a water based fiberated sealant for air conditioning ducts.

#### **COLOR** Light Gray

#### APPLICATION TOOL

Brush, Trowel, Caulking Gun, Power Extrusion

#### AVERAGE WEIGHT/ LITER (ASTM D 1475) 1.35 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

55%  $\pm$ 2.6 by volume 69%  $\pm$ 3.2 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being sealed) 2.2 kg/m<sup>2</sup> Wet Film Thickness: 1.6 mm Dry Film Thickness: 0.9 mm

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 1 hour Dry through: 24 hours

SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface)  $-7^{\circ}$  ~ 93°C

#### WET FLAMMABILITY (ASTM D 3278)

No Flash Point in wet state

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A

Flame Spread: 5 Smoke Developed: 0

#### REMARKS

Store and apply between  $4^{\circ}$ C and  $38^{\circ}$ C. No contain asbestos, lead, mercury or mercury compounds. protect from freezing until dry.

Always test foil and paper facings for acceptable adhesion. If used between impermeable surfaces, drying time will be extended.

SHTM : SAM HWA TEST METHOD



# SHC 105-19/19C

# БНС 105-19/19С

## MAIN APPLICATION

WB DUCT SEALANT

- $\diamond$  Fire resistive, water based duct sealant
- ♦ UV resistant, non-fibrated sealant
- $\diamond$  Extremely flexible and durable seal
- Sealing joints, seams, and pin holes on metal air duct

#### SHC 105-19 is a good water based sealant for duct jacketing, seals, and board facings.

#### COLOR

Gray

APPLICATION TOOL 105-19: Brush, Trowel, Glove, Power Extrusion, Caulking Gun

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.22 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 56% ±2.6 by volume

70%  $\pm 3.3$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being sealed) 1.1 kg/m<sup>2</sup> Wet Film Thickness: 0.8 mm Dry Film Thickness: 0.4 mm Caulking Gun(105-19C): 38m/tube @3.2 mm bead 9m/tube @6.4 mm bead

#### DRYING TIME (25℃ 50%RH) (ASTM D 1640)

Set To Touch: 1 hour Dry through: 16 hours SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface)  $-7^{\circ}$  ~ 93°C

**FUNGAL GROWTH RESISTANCE (ASTM G 21)** Rating = 0, no fungal growth on surface

#### **WET FLAMMABILITY** No Flash Point in wet state

SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 0 Smoke Developed: 0

#### VOCs (US EPA Method 24) 3.49 g/L

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test foil and paper facings for acceptable adhesion. If used between impermeable surfaces, drying time will be extended.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 106-00

Tracing pipe PROCESS PIPE SHC 106-00

## MAIN APPLICATION

HEAT TRANSFER CEMENT

◇ Paste type of cement

♦ Keeping the inner temperature of pipe

#### SHC 106-00 is a heat transfer cement used for tracing pipe.

#### **COLOR** Black

APPLICATION TOOL

Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.66 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369)

52%  $\pm$ 2.4 by volume 71%  $\pm$ 3.3 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 8.2 kg/m<sup>2</sup> Wet Film Thickness: 4.92 mm Dry Film Thickness: 3.0 mm

DRYING TIME (25°C 50%RH) (ASTM D 1640) Dry Through: 48 hours

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface) -70°C ~ 400°C

#### **THERMAL CONDUCTIVITY (KS L 1604)** 5.46 w/mk at 200°C

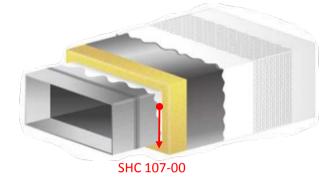
#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry.

SHTM : SAM HWA TEST METHOD



# SHC 107-00/02 DUCT II ADHESIVE



## MAIN APPLICATION

- Synthetic rubber based economical quicksetting elastomer adhesive
- ♦ Duct liner adhesive for low density insulation

SHC 107-00/02 is a quick-setting, synthetic elastomeric adhesive for attaching duct liner and insulation to metal sheet.

#### COLOR

107-00: Red 107-02: Amber

#### APPLICATION TOOL

Spray, Roller, Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 0.74 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

 $18\% \pm 0.8$  by volume 24%  $\pm 1.1$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 0.082 kg/m<sup>2</sup> Wet Film Thickness: 0.11 mm Dry Film Thickness: 0.02 mm

#### BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

 $0 \sim 30$  minutes

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29°C ~ 93°C

#### **WET FLAMMABILITY (ASTM D 3278)** Flash Point : -7°C

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 10 Smoke Developed: 0

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials and painted surfaces for compatibility when using solvent base product.

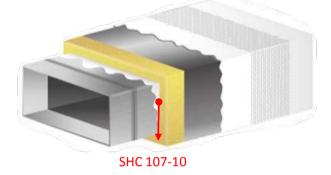
Allow to dry to a solvent-free condition before installing weld pins. Not suggested for sealing vapor barrier jackets.

Overhead applications may require mechanical fasteners.

SHTM : SAM HWA TEST METHOD



# SHC 107-10/11 DUCT ADHESIVE



## MAIN APPLICATION

- Economical quick-setting elastomer adhesive
- $\Diamond$  Fire resistive adhesive
- Fiberous glasswool or mineralwool insulation to metal air-conditioning ducts

#### SHC 107-10 is a duct adhesive for use with fiberous insulation and acoustical linings for air conditioning ducts.

#### COLOR

107-10 : Green 107-11: Off-white

#### APPLICATION TOOL

Spray, Brush, Roller

AVERAGE WEIGHT / LITER (ASTM D 1475) 0.74 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

17~19% by volume 28%  $\pm$ 1.3 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 0.074 kg/m<sup>2</sup> Wet Film Thickness: 0.1 mm Dry Film Thickness: 0.03 mm

BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

 $0 \sim 15 \text{ minutes}$ 

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29℃ ~ 93℃

#### WET FLAMMABILITY (ASTM D 3278)

Flash Point : -22℃

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 10 Smoke Developed: 25

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic material for compatibility when using a solvent base product.

Make certain this product is completely dry and the area is free from solvent odor if food is involved.

Not suggested for sealing vapor barrier jackets.

Allow to dry to a solvent-free condition before installing weld pins. Overhead applications may require mechanical fasteners.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 107-15 AEROGEL ADHESIVE



## MAIN APPLICATION

◇ Ideal adhesive for aerogel insulation

SHC 107-15 is a quick setting synthetic adhesive for installation of Aerogel.

#### **COLOR** Yellow

APPLICATION TOOL Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.15 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 20% ±0.9 by volume

31% ±1.9 by weight

#### COVERAGE RANGE (SHTM 13)

(Subject to type of surface and nature of material being bonded) 0.41 kg/m² Wet Film Thickness: 0.50 mm Dry Film Thickness: 0.13 mm

**BONDING TIME RANGE(25℃, 50%RH) (SHTM 12)** 0 ~ 10 minutes

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface) -29°C ~ 93°C

### WET FLAMMABILITY (ASTM D 3278)

Flash Point : -22℃

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 10

Smoke Developed: 25

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

Always test plastic materials and painted surfaces for compatibility when using a solvent base product. Allow to dry to a solvent-free condition before installing weld pins.

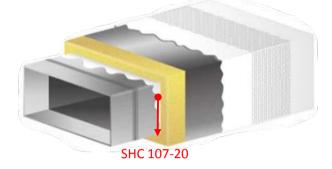
Make certain this product is completely dry and the area is free from solvent odor if food is involved.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 107-20 DUCT FAST ADHESIVE



## MAIN APPLICATION

- ♦ High tack, rapid-setting adhesive
- ◇ Fiberous insulation to metal air-conditioning ducts
- ◇ non-flammable in wet, fire-resistant in dry

#### SHC 107-20 is a high tack, rapid-setting synthetic adhesive for installation of insulation.

#### **COLOR** Off-White

**APPLICATION TOOL** Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.29 ±0.05 kg/Liter

AVERAGE NON-VOLATILE (ASTM D 2369) 38% ±1.8 by volume

37% ±2.0 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 0.66 kg/m<sup>2</sup> Wet Film Thickness: 0.5 mm Dry Film Thickness: 0.18 mm

BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

 $0 \sim 15 \text{ minutes}$ 

SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29℃ ~ 82℃

#### WET FLAMMABILITY (ASTM D 3278) Flash Point : 37°C

SURFACE BURNING CHARACTERISTICS (ASTM E 84) Class 1 or A Flame Spread: 15 Smoke Developed: 0

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic and painted materials for compatability when using a solvent base product.

Do not apply with flexible PVC.

Make certain this product is completely dry and the area is free from solvent odor if food is involved.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# 

## MAIN APPLICATION

CALCIUM SILICATE ADHESIVE

- Hot insulation adhesive for calcium silicate and perlite
- Attaching insulation to itself and to non-porous surfaces

SHC 107-27 is a sodium silicate based incombustible adhesive for bonding hot thermal insulation.

#### **COLOR** Beige

APPLICATION TOOL Brush, Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.64 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

41% ±1.9 by volume 63% ±3.0 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 2.6 kg/m<sup>2</sup> Wet Film Thickness: 1.6 mm Dry Film Thickness: 0.65 mm

#### BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

 $0 \sim 10 \text{ minutes}$ 

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface)  $10^{\circ}$ C ~ 427°C

#### WET FLAMMABILITY

No Flash Point in wet state

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

Protect from freezing until dry.

Since the dry adhesive film is soluble in water, it should not be used where in expectation of water.

Because of its sodium silicate base, this product is not recommended for use with glass fiber or other alkali sensitive insulations.

Primed or painted metal surfaces should be tested for compatibility.

If used between impermeable surfaces, drying time will be extended.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# **SHC 107-33** F.R. ADH<u>ESIVE</u>



## MAIN APPLICATION

- $\diamondsuit$  One component fire resistive adhesive
- ◇ Fabrication for low density insulation
- $\Diamond$  Thermal insulations to structural surfaces

#### SHC 107-33 is a superior fabrication adhesive to themselves and to all structural surfaces.

#### COLOR Cream

APPLICATION TOOL

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.58 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

66% ±3.1 by volume 80% ±3.8 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 2.39 kg/m<sup>2</sup> Wet Film Thickness: 1.52 mm Dry Film Thickness: 1.00 mm

#### BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

 $2 \sim 10$  minutes

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -59°C ~ 149°C

#### WET FLAMMABILITY (ASTM D 3278)

Flash Point : 43℃

#### SURFACE BURNING CHARACTERISTICS (ASTM E 84)

Class 1 or A Flame Spread: 10 Smoke Developed: 35

#### REMARKS

Store and apply between  $4^{\circ}$ C and  $38^{\circ}$ C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic material for compatibility when using a solvent base product.

Make certain this product is completely dry and the area is free from solvent odor if food is involved.

If used between impermeable surfaces, drying time will be extended.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



**MULTI ADHESIVE** 

# SHC 107-50

## MAIN APPLICATION

- Urethan based adhesive for insulation pin or thermal insulation
- Excellent shock absorbing and strong adhesion after curing

SHC 107-50 is a two component high tack insulation pin adhesive.

#### COLOR

Part A: Gray / Part B: Brown Mixed (A&B): Dark Gray

APPLICATION TOOL Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.40 ±0.05 kg/Liter ; Mixed (A&B)

AVERAGE NON-VOLATILE (ASTM D 2369) 98% ±4.6 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 2.8 kg/m<sup>2</sup> Wet Film Thickness: 2.0 mm Dry Film Thickness: 2.0 mm

**MIXING RATIO (by weight)** Part A : Part B = 5 : 1

**POT LIFE 25°C, 50%RH (SHTM 07)** 60~90 minutes CURING TIME(25°C, 50%RH) (SHTM 12) Full Cure: 7 days

**TENSILE STRENGTH** Over 4 MPa ( $25^{\circ}$ C), Over 5 MPa (-185°C)

**SHEARING STRENGTH** Over 5 MPa (25°C), Over 7 MPa (-185°C)

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)

-196℃ ~ 93℃

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

Allow 24 hours curing time at 25°C minimum before placing in service.

Pot life is longer at lower temperatures, shorter at higher temperatures.

Do not heat the mixed material to above 38°C.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



WB MULTI ADHESIVE

SHC 107-60

## MAIN APPLICATION

- O High tack water-based adhesive
- ♦ Bonding low density glasswool to metal
- ♦ Very low VOC synthetic elastomeric adhesive
- ◇ Non-flammable in wet and fire-resistive in dry
- ♦ Adhesive for rubber foam insulation

#### SHC 107-60 is a water based adhesive for all insulation applications.

#### COLOR Cream

#### APPLICATION TOOL

Spray, Brush, Roller

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.16 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 2369)

54%  $\pm$ 2.5 by volume 57%  $\pm$ 3.0 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 0.31 kg/m² Wet Film Thickness: 0.28 mm Dry Film Thickness: 0.15 mm

#### BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

(Depending upon temperature and humidity) Contact Bond: 15 minutes  $\sim$  2 hours Single Surface Wet Bond: 0  $\sim$  15 minutes

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29°C ~ 98°C

#### WET FLAMMABILITY

No Flash Point in wet state

#### SURFACE BURNING CHARACTERISTECS (ASTM E 84)

Class 1 or A Flame Spread: 10 Smoke Developed: 10

#### VOCs (US EPA Method 24)

1.53 g/L

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry. Avoid repositioning the insulation after initial placement. Not suggested for use with roll coating machines. Always test plastic foam insulation for warpage when using any water base adhesive. Not suggested for sealing vapor barrier jackets. Overhead applications may require mechanical fasteners. Do not use for impermeable surface.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



**1K VAPOR STOP** 



## MAIN APPLICATION

- One component elastomeric vapor stop
- Excellent resistance to moisture, water vapor and other gases
- Vapor stop at pipe supports, fittings, terminations, and protrusions

#### SHC 107-61 is a one component vapor stop for cryogenic and specific chemical resistance applications.

#### COLOR Dark Grey

#### **APPLICATION TOOL** Brush, Trowel

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.11 ±0.05 kg/Liter ; Mixed (A&B)

#### AVERAGE NON-VOLATILE (ASTM D 2369) 45% ±2.1 by volume

 $57.5\% \pm 2.7$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 1.8 kg/m<sup>2</sup> Wet Film Thickness: 1.63 mm Dry Film Thickness: 0.71 mm

DRYING TIME (25°C, 50%RH) (ASTM D 1640) Set To Touch : 2~3 hours Dry Through : 24 hours

SERVICE TEMPERATURE LIMITS (SHTM 08) (Temperature at coated surface)  $-196^{\circ}$ C ~  $121^{\circ}$ C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.01 perms @0.64mm DFT (38°C, 90%RH)

**WET FLAMMABILITY (ASTM D 3278)** Flash point :  $46^{\circ}$ C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials and painted surfaces for compatibility when using a solvent base product. Do not use on polystyrene insulation.

SHTM : SAM HWA TEST METHOD



**2K VAPOR STOP** 

# **КС 107-66**

## MAIN APPLICATION

- Two component elastomeric vapor stop
- Excellent resistance to moisture, water vapor and other gases
- Vapor stop at pipe supports, fittings, terminations, and protrusions

#### SHC 107-66 is a two component vapor stop for cryogenic and specific chemical resistance applications.

#### COLOR Black

**APPLICATION TOOL** Brush, Roller

AVERAGE WEIGHT / LITER (ASTM D1475) 1.15 ±0.05 kg/Liter ; Mixed (A&B)

#### AVERAGE NON-VOLATILE (ASTM D2369)

50% ±2.4 by volume 61% ±3.4 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being coated) 1.9 kg/m<sup>2</sup> Wet Film Thickness: 1.62 mm Dry Film Thickness: 0.81 mm

MIXING RATIO (by weight)

Part A : Part B = 1 : 1

**CURING TIME (25°C, 50%RH) (SHTM 12)** Dry through : 24 hours Full cure : 2 weeks

**POT LIFE (25°C, 50%RH) (SHTM 07)** 6 ~ 9 hours

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -196°C ~  $121^{\circ}$ C

WATER VAPOR PERMEANCE (ASTM E 96 - E TYPE) 0.01 perms @ 0.8mm DFT

WET FLAMMABILITY (ASTM D3278)

Flash point : 27℃

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Always test plastic materials for compatibility when using a solvent base product. Do not use on polystyrene insulation.

SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



# БНС 107-70

## MAIN APPLICATION

WB DUCT FAST ADHESIVE

- Rapid setting water-based adhesive
- Bonding glasswool and mineralwool insulation to metal
- ◇ Very low VOC synthetic elastomeric adhesive
- ◇ Non-flammable in wet and fire-resistive in dry
- ♦ Adhesive for rubber foam insulation

#### SHC 107-70 is a water based adhesive for all insulation applications.

#### COLOR Cream

#### APPLICATION TOOL

Spray, Brush, Roller

AVERAGE WEIGHT/ LITER (ASTM D 1475) 1.05 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 1644)

50%  $\pm$ 2.4 by volume 50%  $\pm$ 2.6 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 0.32 kg/m2 Wet Film Thickness: 0.30 mm Dry Film Thickness: 0.15 mm

#### BONDING TIME RANGE (25°C, 50%RH) (SHTM 12)

Contact Bond: 0-20 minutes (Depending on temperature, humidity and application rate)

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -29  $^\circ C~\sim$  93  $^\circ C$ 

#### WET FLAMMABILITY (ASTM D 3278)

No flash to boiling over  $93\,^\circ\!C$ 

#### SURFACE BURNING CHARACTERISTECS (ASTM E 84)

Class 1 or A Flame Spread: 15 Smoke Developed: 0

#### VOCs (US EPA Method 24) 54.9 g/L

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Protect from freezing until dry. Avoid repositioning the insulation after initial placement.

Always test plastic foam insulation for warpage when using any water base adhesive.

Overhead applications may require mechanical fasteners. Do not use for impermeable surface.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 107-74

POLY CELL II ADHESIVE

# БНС 107-74

## MAIN APPLICATION

- $\diamondsuit$  Strong adhesion strength
- ♦ Adhesive for Al-foil & PIR insulation
- Bonding cold insulation for elbow and pipes

SHC 107-74 is a two component urethane based adhesive for cold insulation.

#### COLOR

Part A : Cream / Part B : Brown

#### **APPLICATION TOOL** Trowel, Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.46 ±0.05 kg/Liter ; Mixed (A&B)

#### AVERAGE NON-VOLATILE (ASTM D 1644)

97%  $\pm$ 4.6 by volume 98%  $\pm$ 4.6 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 3.0 kg/m<sup>2</sup> Wet Film Thickness: 2.06 mm Dry Film Thickness: 2.00 mm

MIXING RATIO (by weight) Part A : Part B = 5 : 1

**POT LIFE (25°C, 50%RH) (SHTM 07)** 0.5~1 hour

CURING TIME (25°C, 50%RH) (SHTM 12) Full Cure: 7 days

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface)  $-196^{\circ}$  ~  $93^{\circ}$ 

#### WET FLAMMABILITY (ASTM D 3278)

(Part A, B or Blended) Flash Point : Over 99℃

#### REMARKS

Store and apply between 4℃ and 38℃.

No contain asbestos, lead, mercury or mercury compounds.

Allow 48 hours curing time at 25°C, 50%RH minimum before placing in service.

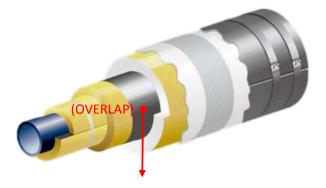
Pot life is longer at lower temperatures, shorter at higher temperatures.

Do not heat Part A, Part B, or the mixed material to above 38°C.

SHTM : SAM HWA TEST METHOD



# SHC 107-75 LAP ADHESIVE



## MAIN APPLICATION

◇ Non-flammable adhesive

 Adhesive for impermeable surface (Contact bond)

SHC 107-75

#### SHC 107-75 is a lap adhesive for secondary vapor barrier aluminum foil.

#### **COLOR** Off-White

#### APPLICATION CONSISTENCY Brush

#### AVERAGE WEIGHT / LITER (ASTM D 1475) 1.34 ±0.05 kg/Liter

#### AVERAGE NON-VOLATILE (ASTM D 1644)

 $19\% \pm 0.9$  by volume  $21\% \pm 1.0$  by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 0.4 kg/m<sup>2</sup> Wet Film Thickness: 0.3 mm Dry Film Thickness: 0.06 mm

#### BONDING TIME RANGE(25°C, 50%RH) (SHTM 12)

 $5 \sim 60 \text{ minutes}$ 

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -46°⊂ ~ 93°⊂

#### WET FLAMMABILITY (ASTM D 3278)

No Flash to boiling over  $40^\circ\! \text{C}$ 

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

Always test plastic materials for compatibility when using a solvent base product.

Do not use with flexible PVC.

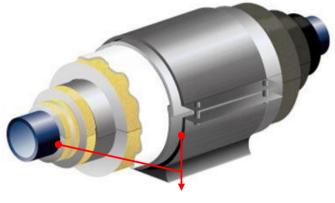
Be sure to store for at least 24 hours before application.

SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



# SHC 107-77 CRYOGENIC ADHESIVE



## MAIN APPLICATION

- Excellent Adhesion for cryogenic temperature
- ♦ High solid content (100%)
- ♦ High tensile strength
- ♦ 3 component adhesive

#### SHC 107-77

SHC 107-77 is a cryogenic adhesive for metal and insulation.

#### COLOR Black

APPLICATION TOOL

AVERAGE WEIGHT / LITER (ASTM D1475) 1.85 ±0.05 kg/Liter ; Mixed (A&B&C)

AVERAGE NON-VOLATILE (ASTM D1644)

99.7% ±0.1 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded)  $3 \sim 12 \text{ kg/m}^3$ Wet Film Thickness:  $1.6 \sim 6.41 \text{ mm}$ Dry Film Thickness:  $1.6 \sim 6.41 \text{ mm}$ 

MIXING RATIO Part A : Part B : Part C = 3.13 : 1 : 9.33 (by weight)

CURING TIME (25°C, 50%RH) (SHTM 12) Full Cure: 1 week

POT LIFE (25°C, 50%RH) (SHTM 07) 90 minutes

#### **SERVICE TEMPERATURE LIMITS (SHTM 08)**

(Temperature at coated surface) -196°C ~ 121°C

#### WET FLAMMABILITY (ASTM D3278)

Flash Point: Over 121℃

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Pot life is longer at lower temperature. Always test plastic materials for compatibility when using a solvent base product.

SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



# SHC 107-84

POLY CELL ADHESIVE

SHC 107-84

## MAIN APPLICATION

- Oblight Bonding most cold insulation to themselves and to other surfaces
- High adhesion strength containing no flammable solvent
- $\diamond$  Strong and flexible after curing
- ♦ 2 component adhesive

#### SHC 107-84 is a two component urethane based adhesive and joint sealant for cold insulation.

#### COLOR

Part A : Cream / Part B : Brown

**APPLICATION TOOL** Trowel, Brush

AVERAGE WEIGHT / LITER (ASTM D 1475) 1.37 ±0.05 kg/Liter ; Mixed (A&B)

AVERAGE NON-VOLATILE (ASTM D 1644)

97% ±4.6 by volume 98% ±4.6 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 2.9 kg/m<sup>2</sup> Wet Film Thickness: 2.06 mm Dry Film Thickness: 2.00 mm

**MIXING RATIO (by weight)** Parts A : Part B = 9 : 1

**POT LIFE ( 25°C, 50%RH) (SHTM 07)** 1 ~ 2 hours

CURING TIME (25°C, 50%RH) (SHTM 12) Full Cure: 7 days

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -196°C ~ 93°C

#### WET FLAMMABILITY (ASTM D3278)

Flash Point over 93°C

#### REMARKS

Store and apply between  $4^{\circ}$ C and  $38^{\circ}$ C.

No contain asbestos, lead, mercury or mercury compounds.

Allow 48 hours curing time at 25°C, 50%RH minimum before placing in service.

Pot life is longer at lower temperatures, shorter at higher temperatures.

Do not heat Part A, Part B, or the mixed material to above 38°C.

SHTM : SAM HWA TEST METHOD



# SHC 107-84H

POLY CELL COATING

#### SHC 107-BAH DHESIVE COATNO D

## MAIN APPLICATION

- $\diamond$  Low viscosity adhesive
- $\diamond$  Strong and flexible coating after curing
- $\diamond$  Excellent adhesion strength for low temperature
- Non flammable solvent
- ♦ 2 component adhesive

SHC 107-84H is a glass mesh adhesive for cryogenic temperature application.

#### COLOR

Part A : Cream / Part B : Brown

#### APPLICATION TOOL

Spray, Brush

#### AVERAGE WEIGHT / LITER (ASTM D 1475) 1.48 ±0.05 kg/L ; Mixed (A&B)

#### AVERAGE NON-VOLATILE (ASTM D 2369)

97% ±4.6 by volume 98% ±4.6 by weight

#### **COVERAGE RANGE (SHTM 13)**

(Subject to type of surface and nature of material being bonded) 2.8 kg/m<sup>2</sup> Wet Film Thickness: 2.01 mm Dry Film Thickness: 2.00 mm

#### MIXING RATIO (by weight)

Part A : Part B = 4.0 : 1.0 (by weight) Part A : Part B = 3.5 : 1.0 (by volume)

**POT LIFE (25°C, 50%RH) (SHTM 07)** 2 ~ 3 hours

#### **CURING TIME (25°C, 50%RH) (SHTM 12)** Maximum Strength: 7 days

#### SERVICE TEMPERATURE LIMITS (SHTM 08)

(Temperature at coated surface) -196°C ~ 93°C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds. Allow 48 hours curing time at 25°C, 50%RH minimum before placing in service.

Pot life is longer at lower temperatures, shorter at higher temperatures.



## HARD SETTING CEMENT



## MAIN APPLICATION

- ◇ Finish material for irregular surfaces for insulation work
- ◇ Inorganic fiber, heat-resistive compound based cement with corrosion inhibitor

SHC 204-01 is a hard setting cement for vertical/horizontal vessel, heat exchanger, pipeline and irregular surface.

#### **COLOR** Light Gray

Light Gray

#### REMARKS

Store and apply between 4°C and 38°C in dry place. No contain asbestos, lead, mercury or mercury compounds. Do not apply below 0°C.

#### APPLICATION TOOL Trowel

DENSITY

1.00 ±0.05 kg/Liter

#### COVERAGE

(Subject to type of surface and nature of material being bonded) 25 kg/m<sup>2</sup> Wet Film Thickness: 25mm

#### SERVICE TEMPERATURE LIMITS (SHTM 08) 500℃

LINEAR SHRINKAGE

1.0% (after 24hr. at 538°C)

#### THERMAL CONDUCTIVITY (KS L 1604)

0.27 + 0.002θ kcal/hr.m.℃

#### MIXING RATIO

1.5 : 1 (Hard Cement : Water) by weight (Subject to change by site situation)

SHTM : SAM HWA TEST METHOD



FINISHING CEMENT

## MAIN APPLICATION

 $\diamond$  Meets the requirements of ASTM C-449

 Finish material for irregular surfaces for insulation work

SHC 204-02 is a finishing cement for vertical/horizontal vessel, heat exchanger, pipeline and irregular surface.

#### COLOR

Gray

#### APPLICATION TOOL Trowel

**DENSITY** 0.60 ±0.05 kg/Liter

#### COVERAGE

(Subject to type of surface and nature of material being bonded) 15 kg/m² Wet Film Thickness: 25mm

SERVICE TEMPERATURE LIMITS (SHTM 08) 649℃

#### LINEAR SHRINKAGE

1.6%

THERMAL CONDUCTIVITY (KS L 1604)

0.1 + 0.00020 kcal/hr.m.℃

#### MIXING RATIO

1 : 1 (Finishing Cement : Water) by weight (Subject to change by site situation)

#### REMARKS

Store and apply between  $4^{\circ}$ C and  $38^{\circ}$ C in dry place. No contain asbestos, lead, mercury or mercury compounds. Do not apply below  $0^{\circ}$ C.

Applied surface should be protected by water-proofing.

SHTM : SAM HWA TEST METHOD



**INSULATING CEMENT** 

#### Sticle 2004-03 multiple Cement Duscie Dusci

## MAIN APPLICATION

- $\diamond$  Meets the requirements of  $\,$  ASTM C 195  $\,$
- ◇ Semi-alkalic mineral fiber, diatomite and mineral wool based mortar
- $\diamond$  Heat-resistant by blending with water

#### SHC 204-03 is a insulating cement for vessel, heat exchanger, pipeline and irregular surface.

#### COLOR

Gray

#### APPLICATION TOOL Trowel

**DENSITY** 0.50 ±0.05 kg/Liter

#### COVERAGE

(Subject to type of surface and nature of material being bonded) 12.5 kg/m<sup>2</sup> Wet Film Thickness: 25mm

#### SERVICE TEMPERATURE LIMITS (SHTM 08) 1000℃

#### LINEAR SHRINKAGE

3.0% max at 1000°C

#### THERMAL CONDUCTIVITY (KS L 1604)

0.086 kcal/hr.m.℃ at 93℃ 0.105 kcal/hr.m.℃ at 260℃ 0.118 kcal/hr.m.℃ at 371℃

#### MIXING RATIO

1 : 1 (Insulating Cement : Water) (Subject to change by site situation)

#### REMARKS

Store and apply between 4°C and 38°C in dry place. No contain asbestos, lead, mercury or mercury compounds. Do not apply below 0°C.



**GYPSUM PLASTER** 

and a SHC 204-05 Gypsum Plaste SHIC SAM H

## MAIN APPI ICATION

- ◇ Fabrication adhesive for cellular glass
- ◇ Inorganic, non combustible adhesive
- Anti Abrasive product for inner surface of
   cellular glass

SHC 204-05 is a gypsum plaster for cellular glass.

### COLOR

Dark Gray

#### **APPLICATION TOOL**

Trowel, Brush

#### **AVERAGE WEIGHT/LITER**

1.17 ±0.05 kg/Liter

#### **COVERAGE RANGE**

(Subject to type of surface and nature of material being bonded) 2.3 kg/m<sup>2</sup> Dry Film Thickness: 2mm

MELTING POINT 1450℃

#### SET TIME (25°C)

 $20 \sim 30$  minutes

**SERVICE TEMPERATURE LIMITS (SHTM 12)** -196 ~ 500℃

#### PH

Alkaline

#### SURFACE BURNING CHARACTERISTICS

Incombustible wet or dry

#### MIXING RATIO

2:1 (Gypsum Plaster : Water) (Subject to change by site situation)

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Store in a dry area.

Cold water will delay set, hot water will accelerate set. Set adhesive must be mechanically removed.

Gypsum plaster can be washed off when wet but cleaned by physical touch after cured.

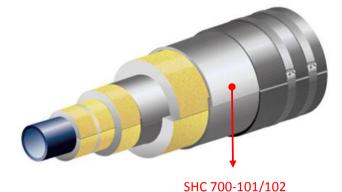
SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 700-101/102

# BUSEAL WRAP 10



## MAIN PURPOSE

- $\diamondsuit$  Primary vapor barrier
- Excellent resistance to vapor and UV
- Easy to apply
- ♦ Strong adhesion strength
- Industrial cold and cryogenic application for LNG tank, pipe and other facilities
- Ocommercial building and HVAC industry

SHC 700-101/102 is a self adhesive outer vapor barrier sheet composed of butyl rubber compound laminated to a aluminum and tough PE film and a treated peel and stick release liner.

#### COLOR

SHC 700-101 : Aluminum-Black SHC 700-102 : Aluminum-Gray

#### COMPOSITION

Aluminum foil faced Butyl wrap ; Butyl Rubber Compound+12µmPE+25µmAL+12µmPE (Others available on requests)

### **DENSITY**

 $1.50 \pm 0.05 \text{ g/cm}^3$ 

#### DIMENSION

Thickness: 1.0mm ±5% Width: 1meter Length: 15meter (15m<sup>2</sup> Roll)

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~  $121^{\circ}$ C

### WATER VAPOR PERMEANCE (ASTM E96, Pro-E)

< 0.02 metric perms

#### SURFACE BURNING CHARACTERISTICS (ASTM E84) Class 1 or A

#### BONDING TIME

Max. 24 hours

ADHESION STRENGTH (ASTM D1000)  $\geq$  10 N/cm

## **ELONGATION (ASTM D1000)** ≥ 30%

#### TENSILE STRENGTH (ASTM D1000)

≥ 60N/cm

#### BREAKING STRENGTH (ASTM D1000) Over 80N/10mm

**BUTYL HEAT RESISTANCE** 

Flow  $\leq$  3mm @ 5°C, Flow  $\leq$  3mm @ 70°C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

**BUSEAL WRAP 10** is compatible with the substrates for adhesion and chemical reaction, before using.

**BUSEAL WRAP 10** should apply on the surface such as free of moisture, foreign material, oil and any contaminations.

**BUSEAL WRAP 10** to size, apply and press down firmly, referably with roller.

**BUSEAL WRAP 10** is sure to remove release liner gradually to avoid wrinkling.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 700-121/122

SHC 700-121/122

### MAIN PURPOSE

**BUSEAL WRAP 12** 

- ◇ Primary vapor barrier
- Excellent resistance to vapor and UV
- $\diamond$  Easy to apply
- ♦ Strong adhesion strength
- Industrial cold and cryogenic application for LNG tank, pipe and other facilities
- Commercial building and HVAC industry

SHC 700-121/122 is a self adhesive outer vapor barrier sheet composed of butyl rubber compound laminated to a aluminum and tough PE film and a treated peel and stick release liner.

#### COLOR

SHC 700-121 : Aluminum-Black SHC 700-122 : Aluminum-Gray

#### COMPOSITION

Aluminum foil faced Butyl wrap ; Butyl Rubber Compound+12µm PE+25µm AL+12µm PE (Others available on requests)

### DENSITY

 $1.50 \pm 0.05 \text{ g/cm}^{\circ}$ 

#### DIMENSION

Thickness: 1.2mm ±5% Width: 1meter Length: 15meter (15m<sup>2</sup> Roll)

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~ 121℃

### WATER VAPOR PERMEANCE (ASTM E96, Pro-E)

< 0.02 metric perms

#### SURFACE BURNING CHARACTERISTICS (ASTM E84) Class 1 or A

#### **BONDING TIME**

Max. 24 hours

**ADHESION STRENGTH (ASTM D1000)** ≥ 10 N/cm

#### **ELONGATION (ASTM D1000)** ≥ 30%

#### **TENSILE STRENGTH (ASTM D1000)**

 $\geq 60N/cm$ 

#### **BREAKING STRENGTH (ASTM D1000)** Over 80N/10mm

**BUTYL HEAT RESISTANCE** 

Flow  $\leq$  3mm @ 5°C, Flow  $\leq$  3mm @ 70°C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

BUSEAL WRAP 12 is compatible with the substrates for adhesion and chemical reaction, before using.

BUSEAL WRAP 12 should apply on the surface such as free of moisture, foreign material, oil and any contaminations.

BUSEAL WRAP 12 to size, apply and press down firmly, referably with roller.

BUSEAL WRAP 12 is sure to remove release liner gradually to avoid wrinkling.

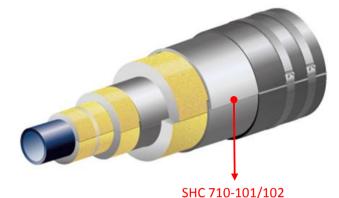
SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 710-101/102

# **BUSEAL TAPE 10**



## MAIN PURPOSE

- ◇ Primary vapor barrier tape
- ♦ Excellent resistance to vapor and UV
- ♦ Easy to apply
- ♦ Strong adhesion strength
- Industrial cold and cryogenic application for LNG tank, pipe and other facilities
- Commercial building and HVAC industry

SHC 710-101/102 is a self adhesive vapor barrier tape composed of butyl rubber compound laminated to a aluminum and tough PE film and a treated peel and stick release liner.

#### COLOR

SHC 710-101 : Aluminum-Black SHC 710-102 : Aluminum-Gray

#### COMPOSITION

Aluminum foil faced Butyl wrap ; Butyl Rubber Compound+12µmPE+25µmAL+12µmPE (Others available on requests)

**DENSITY:** 1.50 ± 0.05 g/cm<sup>3</sup>

#### DIMENSION

Thickness: 1.0mm ±5% Width: width is available on request Length: 15meter

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~ 121°C

WATER VAPOR PERMEANCE (ASTM E96, Pro-E) < 0.02 metric perms

#### SURFACE BURNING CHARACTERISTICS (ASTM E84) Class 1 or A

#### BONDING TIME

Max. 24 hours

ADHESION STRENGTH (ASTM D1000)  $\geq$  10 N/cm

**ELONGATION (ASTM D1000)** ≥ 30%

#### TENSILE STRENGTH (ASTM D1000)

≥ 60N/cm

BREAKING STRENGTH (ASTM D1000) Over 80N/10mm

#### **BUTYL HEAT RESISTANCE**

Flow  $\leq$  3mm @ 5°C, Flow  $\leq$  3mm @ 70°C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

**BUSEAL TAPE 10** is compatible with the substrates for adhesion and chemical reaction, before using.

**BUSEAL TAPE 10** should apply on the surface such as free of moisture, foreign material, oil and any contaminations.

**BUSEAL TAPE 10** to size, apply and press down firmly, preferably with roller.

**BUSEAL TAPE 10** is sure to remove release liner gradually to avoid wrinkling.

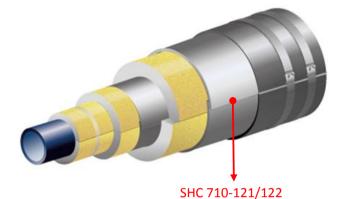
SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



# SHC 710-121/122

# **BUSEAL TAPE 12**



## MAIN PURPOSE

- ◇ Primary vapor barrier tape
- ♦ Excellent resistance to vapor and UV
- ♦ Easy to apply
- ♦ Strong adhesion strength
- Industrial cold and cryogenic application for LNG tank, pipe and other facilities
- Commercial building and HVAC industry

SHC 710-121/122 is a self adhesive vapor barrier tape composed of butyl rubber compound laminated to a aluminum and tough PE film and a treated peel and stick release liner.

#### COLOR

SHC 710-121 : Aluminum-Black SHC 710-122 : Aluminum-Gray

#### COMPOSITION

Aluminum foil faced Butyl wrap ; Butyl Rubber Compound+12µmPE+25µmAL+12µmPE (Others available on requests)

**DENSITY:** 1.50 ± 0.05 g/cm<sup>3</sup>

#### DIMENSION

Thickness: 1.2mm ±5% Width: width is available on request Length: 15meter

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~ 121°C

WATER VAPOR PERMEANCE (ASTM E96, Pro-E) < 0.02 metric perms

#### SURFACE BURNING CHARACTERISTICS (ASTM E84) Class 1 or A

#### BONDING TIME

Max. 24 hours

ADHESION STRENGTH (ASTM D1000)  $\geq$  10 N/cm

**ELONGATION (ASTM D1000)** ≥ 30%

#### TENSILE STRENGTH (ASTM D1000)

≥ 60N/cm

BREAKING STRENGTH (ASTM D1000) Over 80N/10mm

#### **BUTYL HEAT RESISTANCE**

Flow  $\leq$  3mm @ 5°C, Flow  $\leq$  3mm @ 70°C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

**BUSEAL TAPE 12** is compatible with the substrates for adhesion and chemical reaction, before using.

**BUSEAL TAPE 12** should apply on the surface such as free of moisture, foreign material, oil and any contaminations.

**BUSEAL TAPE 12** to size, apply and press down firmly, preferably with roller.

**BUSEAL TAPE 12** is sure to remove release liner gradually to avoid wrinkling.

SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



**BUTYL RUBBER SHEET 10** 

# СПОРТИСКИ С БНС 720-101

## MAIN PURPOSE

 Vapor barrier for contraction and expansion joint of cold and cryogenic insulation
 LNG and petrochemical plants

#### SHC 720-101 is a vapor barrier sheet composed of butyl rubber compound.

#### COLOR Black

DENSITY

1.35~1.40 g/cm<sup>3</sup>

#### DIMENSION

Thickness: 1.0mm  $\pm 5\%$ Width: width is available on request Length: 20meter

#### SOLID CONTENTS

100%

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~  $120^{\circ}$ C

WATER VAPOR PERMEANCE (ASTM E96, Pro-E)

< 0.1 metric perms

#### ELONGATION (ASTM D412)

≥ 150%

#### TENSILE STRENGTH (ASTM D412)

≥ 5.0Mpa

**BUTYL RUBBER SHEET 10** has good tensile strength and elongation. Because of its good flexibility, it can be used in various places where high flexibility is required, such as LNG plants, petrochemical plants and so on.

**BUTYL RUBBER SHEET 10** has excellent resistance to oil, thermal shock, abrasion, chemicals, and fire. It is usually used for gasket, packing and roofing.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



**BUTYL RUBBER SHEET 12** 

## MAIN PURPOSE

 Vapor barrier for contraction and expansion joint of cold and cryogenic insulation
 LNG and petrochemical plants

SHC 720-121 is a vapor barrier sheet composed of butyl rubber compound.

SHC 720-121

#### COLOR Black

DENSITY

1.35~1.40 g/cm³

#### DIMENSION

Thickness: 1.2mm ±5% Width: width is available on request Length: 20meter

#### SOLID CONTENTS

100%

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~  $120^{\circ}$ C

WATER VAPOR PERMEANCE (ASTM E96, Pro-E)

< 0.1 metric perms

#### ELONGATION (ASTM D412)

≥ 150%

#### TENSILE STRENGTH (ASTM D412)

≥ 5.0Mpa

**BUTYL RUBBER SHEET 12** has good tensile strength and elongation. Because of its good flexibility, it can be used in various places where high flexibility is required, such as LNG plants, petrochemical plants and so on.

**BUTYL RUBBER SHEET 12** has excellent resistance to oil, thermal shock, abrasion, chemicals, and fire. It is usually used for gasket, packing and roofing.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



**BUTYL RUBBER SHEET 13** 

# СТ20-131

## MAIN PURPOSE

 Vapor barrier for contraction and expansion joint of cold and cryogenic insulation
 LNG and petrochemical plants

#### SHC 720-131 is a vapor barrier sheet composed of butyl rubber compound.

#### COLOR Black

DENSITY

1.35~1.40 g/cm³

#### DIMENSION

Thickness: 1.3mm ±5% Width: width is available on request Length: 20meter

#### SOLID CONTENTS

100%

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~  $120^{\circ}$ C

WATER VAPOR PERMEANCE (ASTM E96, Pro-E)

< 0.1 metric perms

#### ELONGATION (ASTM D412)

≥ 150%

#### TENSILE STRENGTH (ASTM D412)

≥ 5.0Mpa

**BUTYL RUBBER SHEET 13** has good tensile strength and elongation. Because of its good flexibility, it can be used in various places where high flexibility is required, such as LNG plants, petrochemical plants and so on.

**BUTYL RUBBER SHEET 13** has excellent resistance to oil, thermal shock, abrasion, chemicals, and fire. It is usually used for gasket, packing and roofing.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



**BUTYL RUBBER SHEET 20** 

# SHC 720-201

## MAIN PURPOSE

 Vapor barrier for contraction and expansion joint of cold and cryogenic insulation
 LNG and petrochemical plants

#### SHC 720-201 is a vapor barrier sheet composed of butyl rubber compound.

#### COLOR Black

DENSITY

1.35~1.40 g/cm³

#### DIMENSION

Thickness: 2.0mm  $\pm$ 5% Width: width is available on request Length: 10meter

#### SOLID CONTENTS

100%

#### SERVICE TEMPERATURE LIMITS

(Temperature at coated surface) - 40 ~  $120^{\circ}$ C

WATER VAPOR PERMEANCE (ASTM E96, Pro-E)

< 0.1 metric perms

#### ELONGATION (ASTM D412)

≥ 150%

#### TENSILE STRENGTH (ASTM D412)

≥ 5.0Mpa

**BUTYL RUBBER SHEET 20** has good tensile strength and elongation. Because of its good flexibility, it can be used in various places where high flexibility is required, such as LNG plants, petrochemical plants and so on.

**BUTYL RUBBER SHEET 20** has excellent resistance to oil, thermal shock, abrasion, chemicals, and fire. It is usually used for gasket, packing and roofing.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 730-100

SHC 730-100

## MAIN PURPOSE

**REINFORCING MEMBRANE** 

- Good elongation, recovery and freedom from stress breakage
- ♦ Less thread movement and distortion
- ♦ Easy wetting into mastic or coating
- Reinforcement fabric for mastic, coating, and adhesive

#### SHC 730-100 is a reinforcement fabric composed of synthetic fiber composition.

**COLOR** White

**COMPOSITION** Polyester with PVA Finish

WEAVE Leno

**MESH (ASTM D3775)** Warp:  $9 \pm 1$  count/in. Weft:  $8 \pm 1$  count/in.

#### THREAD CONSTRUCTION

Warp: 18 ends Weft: 8 picks

**AVERAGE WEIGHT (ASTM 3776)** 39.8 g/m<sup>2</sup>

**SERVICE TEMPERATURE LIMITS** 121°C

#### DIMENSION

Width: 76 cm Length: 183 meter (139m<sup>2</sup> roll)

**REINFORCING MEMBRANE** will not detectably affect the flame spread and smoke developed ratings.

**REINFORCING MEMBRANE** weighs only 12 pounds (5.5kg) per roll and easy to work with.

**REMARKS** Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 740-100

**GLASS CLOTH NO.10** 

# 

SHC 740-100

## MAIN PURPOSE

- $\diamond$  Incombustible and excellent heat resistant and flexible
- ♦ Easy wetting into mastic or coating
- ◇ Reinforcement fabric for Mastic, Coating, Sealant and Adhesive

SHC 740-100 is a glass cloth fabric composed of assembled fine inorganic fiber glass yarns.

**COLOR** White

**COMPOSITION** Glass Cloth with Acryl resin coating

WEAVE Leno Plain

MESH (ASTM D3887) Warp:  $10 \pm 1$  count/in. Weft:  $10 \pm 1$  count/in.

**AVERAGE WEIGHT (ASTM D3776)** 60 ± 5 g/m<sup>2</sup>

**SERVICE TEMPERATURE LIMITS** 500°C

#### DIMENSION

Thickness: 0.13 ± 0.02mm Width: 1meter Length: 200meter (200m' roll)

**GLASS CLOTH NO. 10** will not detectably affect the flame spread and smoke developed ratings.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 750-050

**ALUFILM 50** 

# 5HC 750-050

## MAIN PURPOSE

- ♦ Secondary vapor barrier
- $\diamond$  Excellent resistance to vapor and UV
- ◇ Tough, flexible, and easy to apply
- Industrial cold and cryogenic insulation system
- Commercial building and HVAC industry

#### SHC 740-100 is a vapor barrier sheet composed of aluminum foil between two layers of ployester film.

#### **COLOR** Bright Aluminum

#### **COMPOSITION** 12µmPE + 25µmAL Foil + 12µmPE

#### DENSITY

1.93 kg/cm3

#### DIMENSION

Thickness: 50 micron ± 5% Width: 1meter Length: 200meter (200m' Roll)

#### SERVICE TEMPERATURE

-70°C ~150°C

WATER VAPOR PERMEANCE (ASTM E96, PRO-E) <0.001perms

**TENSILE STRENGTH (ASTM D882)** 119 Mpa (17,300 psi)

#### YIELD STRENGTH 70 N/cm

#### TEAR RESISTANCE

400 g/mm

**ALUFILM 50** select SHC 107-75 LAP ADHESIVE for sealing the overlap of Alufilm 50 for strong ahesion effect.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Apply only to clean dry surfaces.

#### SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 750-100

ALUFILM 100

# SHC 750-100

## MAIN PURPOSE

- ♦ Secondary vapor barrier
- $\diamond$  Excellent resistance to vapor and UV
- $\diamond$  Tough, flexible, and easy to apply
- Industrial cold and cryogenic insulation system
- ♦ Commercial building and HVAC industry

#### SHC 750-100 is a vapor barrier sheet composed of aluminum foil between two layers of ployester film.

#### **COLOR** Bright Aluminum

#### **COMPOSITION** 25µmPE + 50µmAL Foil + 25µmPE

#### DENSITY

1.93 kg/cm3

#### DIMENSION

Thickness: 100 micron ± 5% Width: 1meter Length: 50meter (50m<sup>2</sup> Roll)

#### SERVICE TEMPERATURE

-70°C ~150°C

WATER VAPOR PERMEANCE (ASTM E96, PRO-E) <0.001perms

**TENSILE STRENGTH (ASTM D882)** 119 Mpa (17,300 psi)

#### YIELD STRENGTH 70 N/cm

#### TEAR RESISTANCE

400 g/mm

**ALUFILM 100** select SHC 107-75 LAP ADHESIVE for sealing the overlap of Alufilm 100 for strong ahesion effect.

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Apply only to clean dry surfaces.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 760-050

**ALUFILM TAPE 50** 

## MAIN PURPOSE

- $\diamondsuit$  Self adhesive vapor barrier tape
- ♦ Sealing overlaps and joints of ALUFILM and BUSEAL WRAP products
- Tough, flexible, and easy to apply
- Industrial cold and cryogenic insulation system

#### SHC 760-050

SHC 760-050 is a self adhesive vapor barrier tape composed of aluminum foil between two layers of polyester film with silicon treated release paper.

#### **COLOR** Bright Aluminum

#### COMPOSITION

12μmPE + 25μmAL Foil + 12μmPE 35μm pressure sensitive adhesive + release paper liner

DENSITY 1.93 kg/cm3

#### DIMENSION

Thickness: 0.085mm ± 5% Width: width is available on request Length: 50meter

#### **SERVICE TEMPERATURE** -40°C ~120°C

WATER VAPOR PERMEANCE (ASTM E96, PRO-E) <0.001perms

#### **TENSILE STRENGTH** 119 Mpa (17,300 psi)

**YIELD STRENGTH** 70 N/cm (40 lbs/inch)

**TEAR RESISTANCE** 400 g/mm

BREAKING STRENGTH (ASTM D3759) 54.8N/10mm

----ADHESIVE LAYER------

ADHESION STRENGTH (ASTM D 3330) 6.53N/10mm

SHEARING ADHESION TIME (ASTM D 3654) 440min

**TENSILE STRENGTH (ASTM D 3759)** 81 N (tape width 25mm)

#### REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Apply only to clean dry surfaces.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 760-100

**ALUFILM TAPE 100** 

## MAIN PURPOSE

- $\diamondsuit$  Self adhesive vapor barrier tape
- Sealing overlaps and joints of ALUFILM and BUSEAL WRAP products
- ◇ Tough, flexible, and easy to apply
- Industrial cold and cryogenic insulation system

#### SHC 760-100

SHC 760-100 is a self adhesive vapor barrier tape composed of aluminum foil between two layers of polyester film and silicon treated release paper.

#### **COLOR** Bright Aluminum

**COMPOSITION** 25µmPE + 50µmAL Foil + 25µmPE 35µm pressure sensitive adhesive + release paper liner

DENSITY 1.93 kg/cm3

#### DIMENSION

Thickness: 0.135mm ± 5% Width: width is available on request Length: 50meter

#### SERVICE TEMPERATURE

-40°C ~120°C

WATER VAPOR PERMEANCE (ASTM E96, PRO-E) <0.001perms

#### **TENSILE STRENGTH** 119 Mpa (17,300 psi)

YIELD STRENGTH 70 N/cm (40 lbs/inch)

**TEAR RESISTANCE** (ELMENDORF) 400 g/mm

BREAKING STRENGTH (ASTM D3759) 54.8N/10mm

---ADHESIVE LAYER-----

ADHESION STRENGTH (ASTM D 3330) 6.53N/10mm

SHEARING ADHESION TIME (ASTM D 3654) 440min

**TENSILE STRENGTH (ASTM D 3759)** 81 N (tape width 25mm)

REMARKS

Store and apply between 4°C and 38°C. No contain asbestos, lead, mercury or mercury compounds. Apply only to clean dry surfaces.

SHTM : SAM HWA TEST METHOD

Sam Hwa Chemicals Co., Ltd.



# SHC 850-201

**SEALANT TAPE 20** 

## MAIN PURPOSE

- $\diamond$  Non hardening gap sealant
- ♦ Outstanding tack and weathering properties
- ♦ Sealing laps of sheet metal

#### SHC 850-201 is a butyl based non hardening gap sealant.

#### **COLOR** Dark gray-black

#### **COMPOSITION** Butyl rubber 99% min by weight

#### DIMENSION

Thickness: 2.0mm±5% Width: width is available on request Length: 15meter

#### SERVICE TEMPERATURE

-50 °C∼ 82°C

**DENSITY** 1.34 g/cm3 at 25°C

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

**SEALANT TAPE 20** is compatible with the substrates for adhesion and chemical reaction, before using.

**SEALANT TAPE 20** should apply on the surface such as free of moisture, foreign material, oil and any contaminations.

**SEALANT TAPE 20** to size, apply and press down firmly, preferably with roller.

**SEALANT TAPE 20** is sure to remove release liner gradually to avoid wrinkling.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 850-301

**SEALANT TAPE 30** 

## MAIN PURPOSE

- $\diamondsuit$  Non hardening gap sealant
- $\diamondsuit$  Outstanding tack and weathering properties
- $\diamondsuit$  Sealing laps of sheet metal

#### SHC 850-301 is a butyl based non hardening gap sealant.

#### **COLOR** Dark gray-black

#### 

Butyl rubber 99% min by weight

#### DIMENSION

Thickness: 3.0mm±5% Width: width is available on request Length: 15meter

#### SERVICE TEMPERATURE

-50 °C∼ 82°C

**DENSITY** 1.34 g/cm3 at 25℃

#### REMARKS

Store and apply between 4°C and 38°C.

No contain asbestos, lead, mercury or mercury compounds.

 $\ensuremath{\textbf{SEALANT TAPE 30}}$  is compatible with the substrates for adhesion and chemical reaction, before using.

**SEALANT TAPE 30** should apply on the surface such as free of moisture, foreign material, oil and any contaminations.

**SEALANT TAPE 30** to size, apply and press down firmly, preferably with roller.

**SEALANT TAPE 30** is sure to remove release liner gradually to avoid wrinkling.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 860-200

# FIBER GLASS CLOTH 20



## MAIN PURPOSE

- High strength and excellent dimensional stability in high and low temperatures
- Excellent resistance to moisture, fire, corrision, and chemicals
- Finish treatments for all kinds of thermal insulation

#### SHC 860-200 is a fiberglass cloth fabricated from high quality continuous fiberglass yarn.

### 

Fiberglass yarn

#### DIMENSION

Thickness: 2.0mm± 5% Width: width is available on request Length : 30meter

#### AVERAGE WEIGHT 2.0mm Thickness - 1,400g/m2

YARN FILAMENT DIAMETER 11 µm

#### SERVICE TEMPERATURE Up to 520°C

**FIBER GLASS CLOTH 20** is an inorganic material and will not burn or support combustion. It will withstand continuous exposure to temperatures of 520°C.

**FIBER GLASS CLOTH 20** resists most acids and alkalis and will not be affected by most bleaches and solvents.

**FIBER GLASS CLOTH 20** would not tear, shrink, stretch or bubble while it hides joints, cracks, and holes permanently.

**FIBER GLASS CLOTH 20** provides protection of industrial wires, cables, hoses, tube and pipes, and thermal insulations and personnel protection as well.

FIBER GLASS CLOTH 20 contains no asbestos, lead, mercury, or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.



# SHC 870-200

FIBER GLASS TAPE 20

# 640 × 482 - tradekorea.com

## MAIN PURPOSE

- High strength and excellent dimensional stability in high and low temperatures
- Excellent resistance to moisture, fire, corrision, and chemicals
- Finish treatments for all kinds of thermal insulation

#### SHC 870-200 is a fiberglass tape fabricated from high quality continuous fiberglass yarn.

#### COMPOSITION

Fiberglass yarn with Pressure Sensitive Self Adhesive

#### DIMENSION

Thickness: 2.0mm± 5% Width: width is available on request Length : 30meter

#### AVERAGE WEIGHT 2.0mm Thickness - 1,400g/m2

YARN FILAMENT DIAMETER 11 µm

SERVICE TEMPERATURE Up to 520°C **FIBER GLASS TAPE 20** is an inorganic material and will not burn or support combustion. It will withstand continuous exposure to temperatures of 520°C.

**FIBER GLASS TAPE 20** resists most acids and alkalis and will not be affected by most bleaches and solvents.

**FIBER GLASS TAPE 20** would not tear, shrink, stretch or bubble while it hides joints, cracks, and holes permanently.

**FIBER GLASS TAPE 20** provides protection of industrial wires, cables, hoses, tube and pipes, and thermal insulations and personnel protection as well.

FIBER GLASS TAPE 20 contains no asbestos, lead, mercury, or mercury compounds.

SHTM : SAM HWA TEST METHOD

#### Sam Hwa Chemicals Co., Ltd.